

Date: Friday, 06/02/2009 10:18:06 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PANEL
 Job Number : 45587
 Estimate Number : 13780
 P.O. Number :
 This Issue : 06/02/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D38911
 First Issue : / / Type : SMALL /MED FAB Drawing Number : D3891 PROTOTYPE
 Previous Run : 05071 Project Number : N/A
 Material :
 Due Date : 13/02/2009 Qty: 1 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev:A 09.02.04 new issue EC verified by:JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MLEXS125F6002904 GE PLASTICS LEXAN SHEET



Comment: Qty.: 5.1815 sf(s)/Unit Total : 5.1815 sf(s)
 GE PLASTICS LEXAN SHEET 0.125"
 Batch: 169455 HB 9-2-6

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3891
 Dwg Rev: PROTO
 Prog Rev: TYPE HB 9-2-6

①

2- Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



HB 9-2-6



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



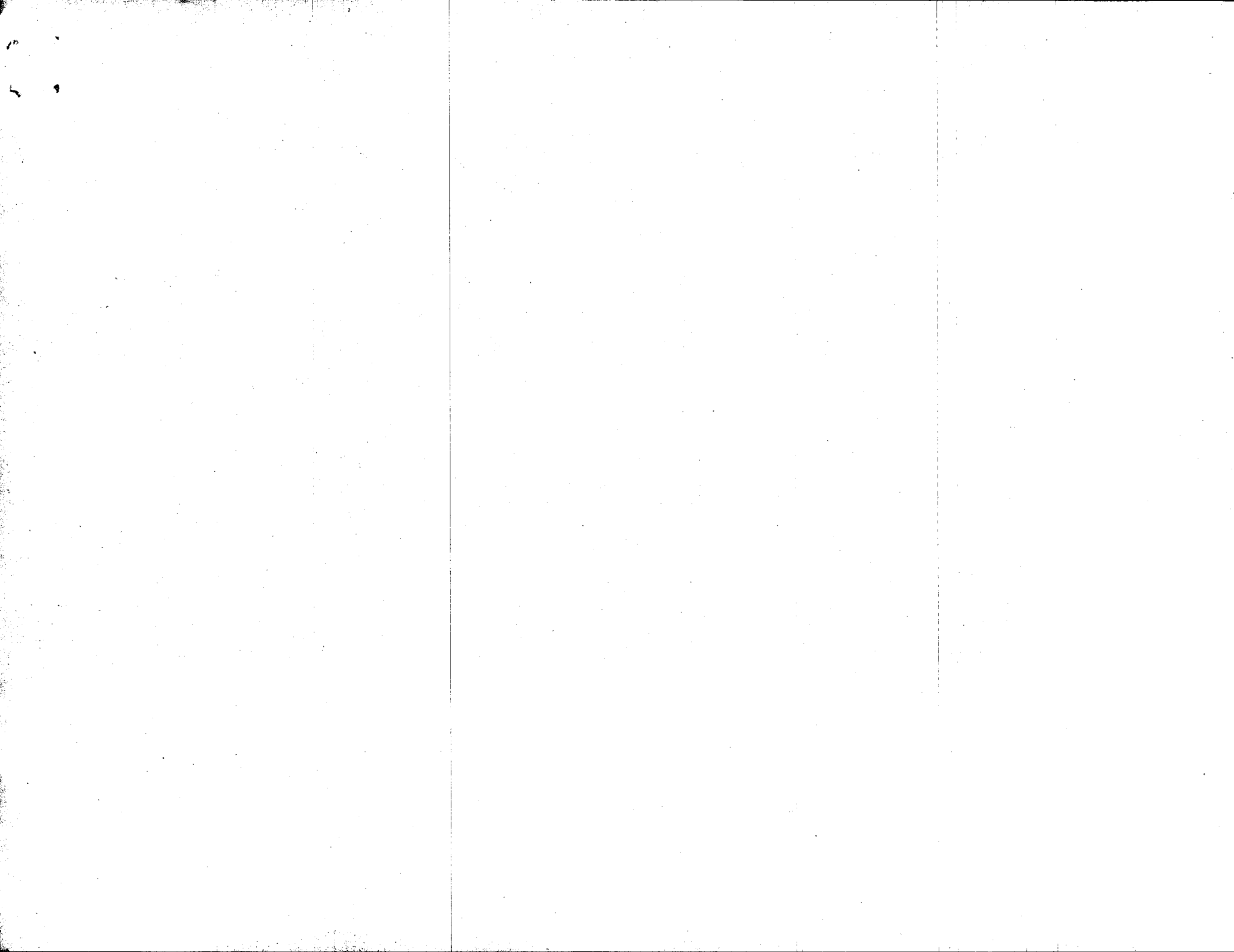
HAI L



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

N/A ENG PROTO

P 09.02.09



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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 45587

Part Number: D38911

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE

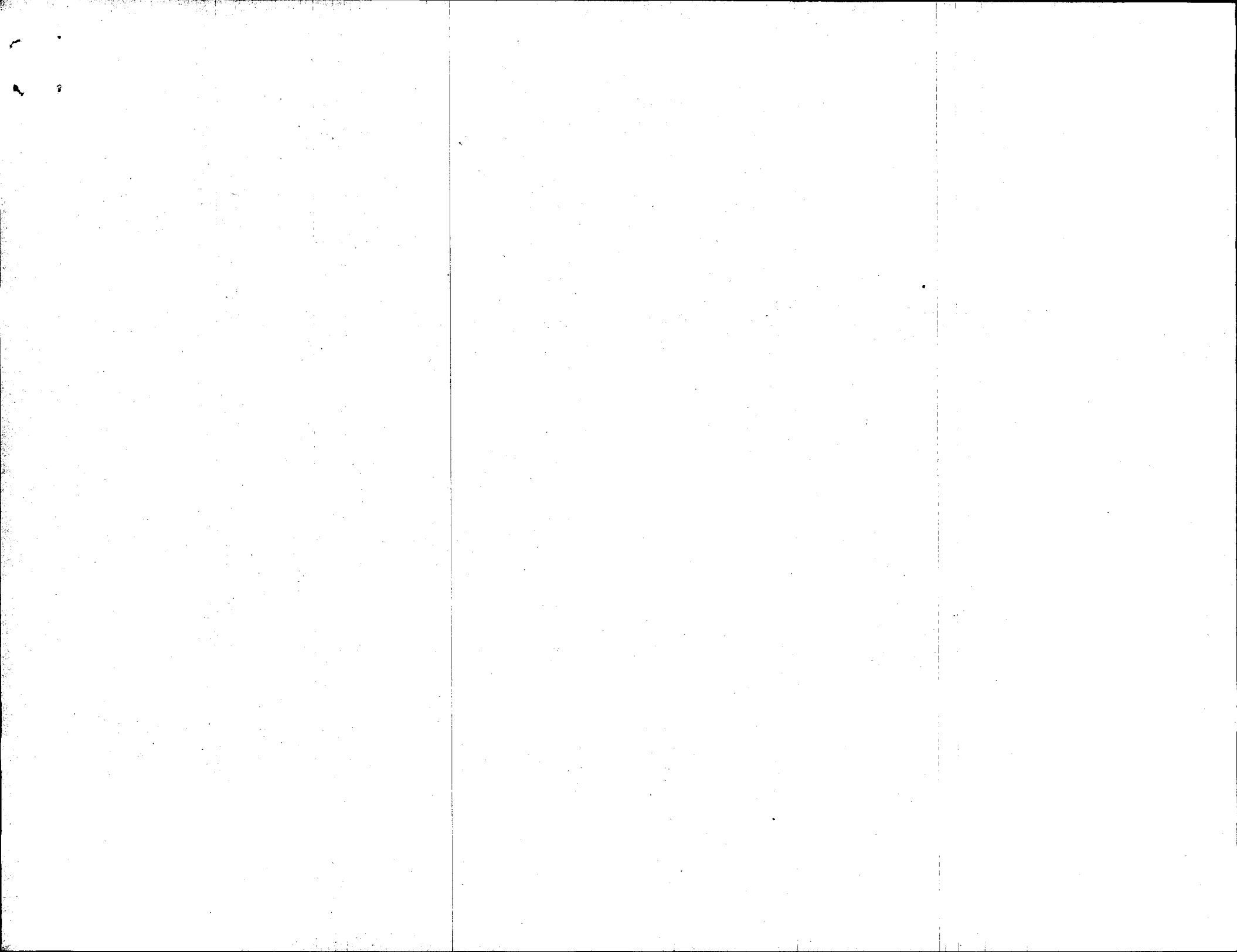


Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf
09-02-09
00279A



FIRST ARTICLE INSPECTION CHECKLIST

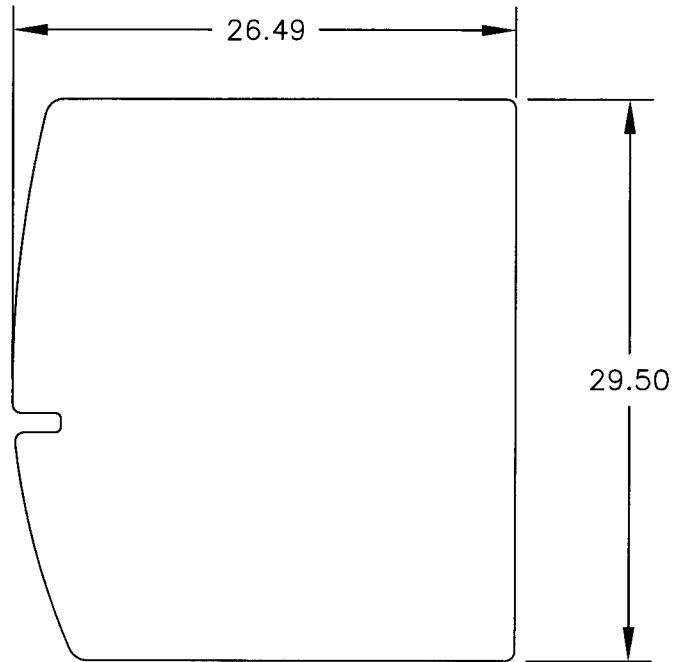
X

X

DESIGN	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3891	REV. A SHEET 2 OF 2
DATE 09.02.06	TITLE PANEL		SCALE NTS

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

UP 09.02.06



45587

D3891-3 PANEL, LH

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
MACHINE PER DWG FILE "D3891-3A.DXF"

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